



Pro-Series Sponson Kit

APPLICATIONS: GP800R / GPR1200R / GP1300R

PART# - RY2620-1

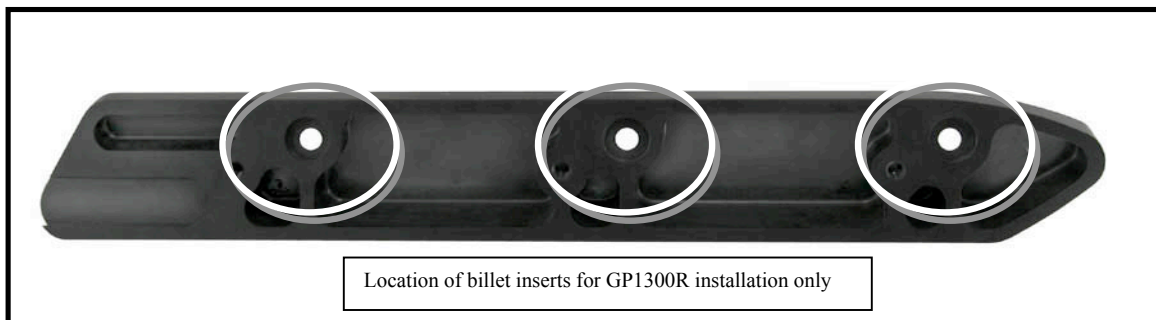
PARTS LIST

- 1- Left side Outer fin
- 1- Left side backing plate
- 1- Right side outer fin
- 1- Right side backing plate
- 6 - 1/4"-20 X 1" Screw
- 6 - 8 x 20mm Flat Head Screw
- 6 - 6mm Wave Washer
- 6 - Billet aluminum backing plate inserts (GP1300R Only)

INSTALLATION INSTRUCTIONS

'Disconnect Battery Before Starting Installation'

1. Carefully remove all parts from the package and check against packing list. Read through the instructions sheet before attempting installation to familiarize yourself with the parts and installation Procedure.
2. Using a 12mm socket wrench remove the three 8mm bolts holding each O.E. sponson in place.
3. Using a 10mm socket wrench, remove the four 6mm bolts located underneath O.E. sponson.
4. Discard removed parts and hardware as they are not required for RIVA Pro-Series Sponsons.
5. Using silicone or marine epoxy carefully fill the eight holes where the 6mm bolts were removed. Be sure filler is flush with hull so as not to obstruct Pro-Series Sponson backing plates.
6. Locate the right side backing plate and apply a thin coat of marine silicone sealant or epoxy to the backside (Side attaching to the hull). For GP 1300R's install 3 billet inserts to each backing plate. (See Illustration #1)
7. Install backing plate to hull using supplied 8mm flat head screws. Tighten bolts in a uniform pattern and wipe away any excess sealant or epoxy. **Note:** Use medium strength loctite on bolts. Torque to 18 Nm (1.8m/kg • 13ft/lbs).
8. Locate the right side fin and install using the Supplied 1/4"-20 x 1" screws and washers. **Note:** Use medium strength loctite on screws.
9. Our recommended fin position is the middle position with the screws in the center holes. The fin can however be adjusted to suit your individual riding style and conditions.
10. Proceed with the left side installation as above. Please allow the recommended time for sealant or epoxy to dry.
11. Reconnect your battery. Your installation is now complete.



Location of billet inserts for GP1300R installation only

Illustration # 1

RIVA Racing Pro-Series Sponsons Limited Warranty

RIVA Racing Pro-Series Sponsons carry a 30-day limited warranty to the original purchaser. They are warranted to be free of defects in materials and workmanship under normal use and service. Customer modified components will be void of warranty. This warranty is limited to defects in the materials only. Finish, wear marks in or on materials are not covered under this warranty.

RIVA Racing's liability is expressly limited to the repair or replacement of the Pro-Series Sponsons. RIVA Racing agrees to repair or at RIVA Racing's option, replace any defective piece(s) without charge, if the product is returned to RIVA Racing freight prepaid within the warranty period. Any equipment returned which, in RIVA Racing's opinion, has been subjected to misuse, abuse, or accident shall not be covered by this warranty.

RIVA Racing shall have no liability for special, incidental or consequential damages or injury to persons or property from any cause arising from the sale, installation or use of this product.

No other warranty, express or implied, including, but not limited to the implied warranties of merchantability and fitness for a particular purpose, applies. Various states do not allow for the limitation of incidental or consequential damages and therefore the above exclusion or limitation may not apply to you.

Warranty does not include the expenses related to freight or transportation of parts or compensation for any inconvenience or loss of use while being repaired. A copy of the original invoice must accompany all warranty claims.

Warranted replacement parts will be returned freight collect.

Remember the water belongs to everyone! Please ride responsibly!